

**PRODUCT: ARSONECO 320 BIANCO IMM .
 W320B54 -**

- : S=can; F=drum; C=tank

**THE WHITE PRODUCT IS USED AS PRIMER BY DIPPING FOR FLAT STEEL RADIATORS.
 OVEN CURING PRODUCT**

PRODUCT CHARACTERISTICS IN DELIVERY FORM

- Binder		: epoxy-ester melamm.
- Delivery viscosity (DIN Cup 4 at 25°C)	sec	: 90 - 140
- Density	kg/dm ³ at 20°C	: 1,420 ± 0,050
- Solid content	(weight on weight)	: 63 ± 2
- Storage stability (+ 5°+ 30°C)	(months)	: 1 2
- pH		: 8,6-9,0

METHOD OF APPLICATION

Dipping

- Thinner type	(qual)	: water
- % Thinner	(%)	: 25-30
- Viscosity (Cup DIN 4 a 20°C)	(sec)	: 17-21

The applicative parameters have to be decided on customer line.

W320B54

DRYED FILM CHARACTERISTICS

<ul style="list-style-type: none"> - Substrate (it must be absolutely clean, i.e. dirt, rust, grease, moisture are to be removed) - Pre- treatment - Forced drying . Flash off time . Curing condition (Effectives on substrate) 	<ul style="list-style-type: none"> (qual) min at R.T. °C min at 140°C 	<ul style="list-style-type: none"> : iron, steel : iron salt phosphatated : 15 - 20 : 20 on the piece
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OTHER CHARACTERISTICS

<ul style="list-style-type: none"> - Gloss 60° - Adhesion on iron / cast iron - Pigments 	<ul style="list-style-type: none"> UG % qual 	<ul style="list-style-type: none"> : 30 - 60 : 95-100 : Pb and Cr Free
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