

PRODOTTO: ARSONECO 340 NERO IMM.

W340N37-

- : S=pail; F=drum; C=tank

BLACK DIPPING PRODUCT USEFUL TO APPLY INDUSTRIAL COMPRESSORS AND IRON GOODS. OVEN BACKING.

CHARACTERISTICS OF THE PRODUCT IN DELIVERY FORM

<ul style="list-style-type: none"> - Binder - Delivery viscosity (DIN cup 4 at 25 °C) - Density - Solids content - Storage stability (+ 5°+ 30°C) - pH 	<p>Units</p> <ul style="list-style-type: none"> qual sec (kg/dm³ at 20°C) (% w/w) (months) 	<ul style="list-style-type: none"> : Alkid/Melamine : 50 - 80 : 1,250 ± 0,03 : 54,5 ± 1,5 : 6 : 8,9 - 9,1
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APPLICATION METHOD

<ul style="list-style-type: none"> - Thinner type - % Thinner - Viscosity (DIN Cup 4 a 20°C) - Paint temperature. - pH - Recommended dry film thickness 	<p>Dipping</p> <ul style="list-style-type: none"> qual (%) sec °C µm 	<ul style="list-style-type: none"> : water : 30 - 35 : 18 - 22 : 18 - 22 : 8,7 - 9,1 : 20 - 25
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The applicative parameters have to be decided on the customer line

DRYED FILM CHARACTERISTICS

- Substrate	qual	:	Iron
(it must be absolutely clean, i.e. dirt, rust, grease, moisture are to be removed)			
- Pretreatment		:	Iron phosphates
- Forced drying			
. Flash off time	min a	°C	: 20 min at 20- 50°C
. Curing condition (effectives on substrate)	min a	°C	: 20 min a t 140°C
- Adhesion on steel	%	:	95 - 100
- Hardness test Bz	Bz	:	80 - 120
- Gloss 60°	UG	:	semiglossy
- Umidity cabinet 240 hours*	qual	:	good

OTHER CHARACTERISTICS

- V.O.C.	%	:	ca. 13
- Water	%	:	ca. 30
- Pigments	qual	:	(Pb and Cr free)
- Flash point **	°C	:	56

(*) On steel sheet pretreated with Iron Phosphates

(**) Combustion autolimited (CEE 449 par 2-4;5)

Lainate, April 2012

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