

**PRODUCT : ARSONECO 340 CLEAR IMM
 W340X05-**

- : S=can; F=drum; C=tank

**CLEAR DIPPING PRODUCT USED ON BRASS AND GALVANISED TREATMENT
 MANUFACTURES . CHEMICAL RESISTANCES AND GOOD FILM HARDNESS.
 OVEN CURING**

PRODUCT CHARACTERISTICS IN DELIVERY FORM

- Binder		: Alk. Modif./melam.
- Delivery viscosity (DIN Cup 4 at 25°C)	sec	: 15÷17
- Density	kg/dm ³ at 20°C)	: 0.990 ÷ 1.030
- Solid content	(weight on weight)	: 23 ÷ 25
- Storage stability (+ 5°+ 30°C)	(months)	: 12
- pH		: 8,6÷9,0

METHOD OF APPLICATION

Dipping

- Thinner type	qual	: water
- % Thinner	%	: 20 ÷ 25
- Viscosity (Cup DIN 4 a 20°C)	sec	: 14 ÷ 15
- Recommended thickness	µm	: 5 ÷ 15
- Recommended hands number	n°	: 1

The applicative parameters have to be decided on customer line.

DRYED FILM CHARACTERISTICS

- Substrate qual : brass, iron, steel, galvanised treatment
 (it must be absolutely clean, i.e. dirt, rust, grease, moisture are to be removed)

- **Oven drying**

- . Flash off time min at 20 °C : 20 ÷ 30
- . Curing condition min at 120°C : 20
- min at 140°C : 15

- (Effectives on substrate)

OTHER CHARACTERISTICS

- Adhesion on iron (*) % : 100
- Gloss 60° UG : > 80°
- Pigments qual : Pb and Cr Free

(*) on Iron phosphate panel

Lainate , April 2011

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